

## Specification

PET G Resin

Properties	Method	Unit	Values
IV	ISO 1628-5	dl / g	0.80 +/- 0.02
Color b	ASTM D6290		≤ 1
Color L	ASTM D6290		≤ 64
Glass Transition Temperature	ASTM D3418	° C	80
Bulk density		g.cm <sup>3</sup>	0.73
Specific density		g.cm <sup>3</sup>	> 1.29
Moisture		%	≤ 0.3
Particle size		mg/20 chips	320 +/- 50
Pellet shape			Cylindrical